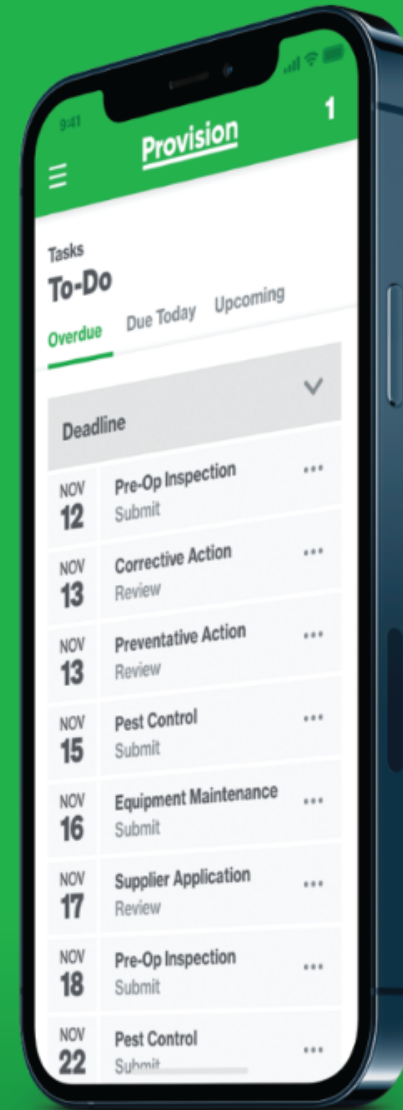
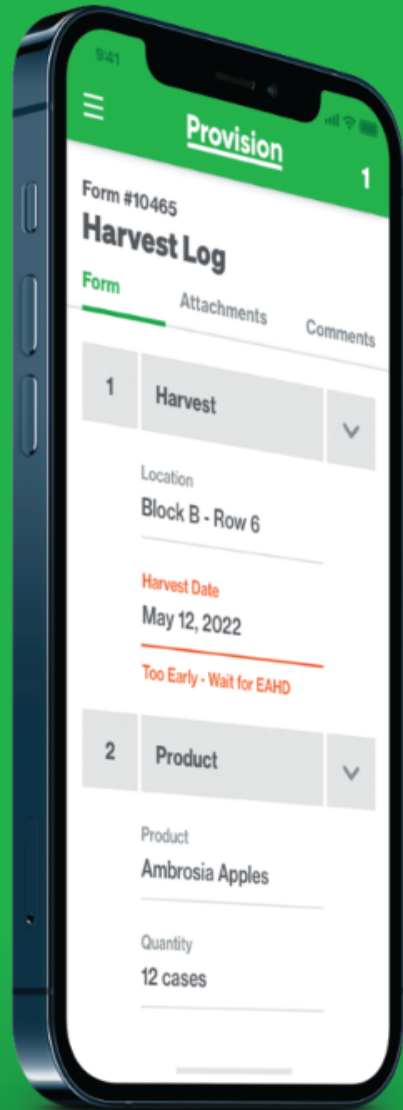




**Provision**

# How to achieve visibility in a connected supply chain.



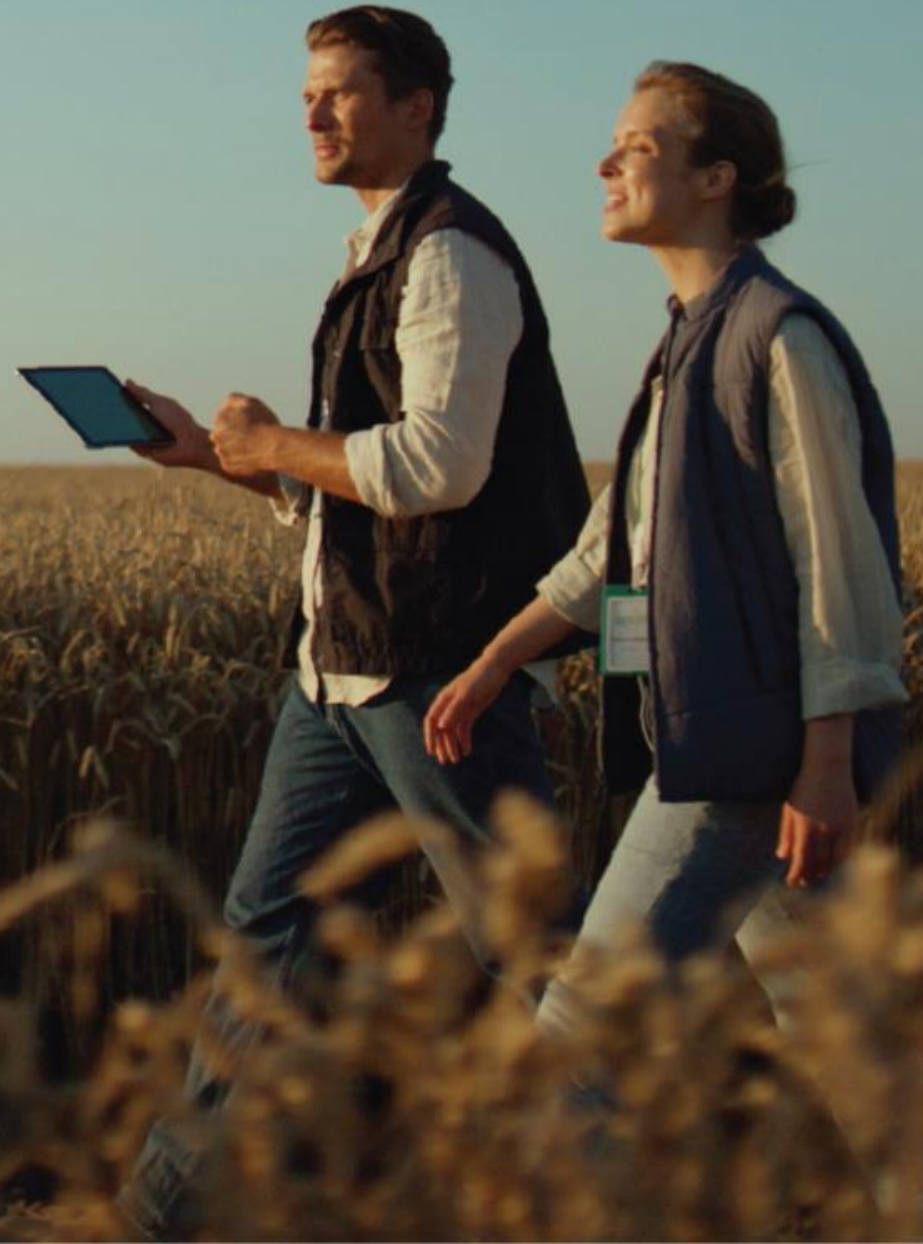
Amanda Wilder

## Supplier Management

**Shifting from annual renewals to daily insight.**

### Who's Adopting the "Connected Supply Chain"

- ✓ Grower-packer networks
- ✓ Company-owned ingredient suppliers
- ✓ Multi-location processors





## Paper Problems

# Why am I **surprised** by supplier food safety failures?

- ✘ **Why?** We considered them “low risk”
- ✘ **Why?** Their last audit result was good
- ✘ **Why?** They were able to pencil-whip records before their last audit
- ✘ **Why?** We are limited to periodic visits and don't know if they're following daily procedures
- ✘ **Why?** We don't have one shared hub for **real-time compliance visibility**

slido



**How do you manage food safety programs within your network of operations and connected suppliers today?**

① Start presenting to display the poll results on this slide.



## Paper Problems

**8 of the top 10** major findings in SQF are related to records.

Rank	Code	Requirement	Detail
1.	• 2.5.4.1	Internal Audits	Annual Completion
2.	• 11.2.5.1	Cleaning & Sanitation	Documentation
3.	• 11.2.4.3	Pest Prevention	Recording Inspections
4.	• 11.2.4.1	Pest Prevention	Documentation
5.	• 2.4.3.12	Food Safety Plan	Monitoring Critical Limits
6.	• 2.6.2.1	Product Trace	1-Up, 1-Down
7.	• 2.1.1.2	Management	Food Safety Culture
8.	• 2.4.3.16	Food Safety Plan	CCP & CAPA Records
9.	• 2.4.8.1	Enviro Monitoring	Documentation
10.	• 11.1.7.2	Equipment	Design & Installation



## Paper Problems

# Addressing the **top four causes** of supplier non-compliance.



### Pencil Whipping

Do we know who is cutting corners on requirements?



### Unsupported Operators

Are we continually guiding them into compliance?



### Delayed Detection

How long does it take before we catch mistakes?



### Gut Feel

How do we measure and reward food safety culture?



**To have predictable outcomes, we need to  
measure the inputs.**

slido



**What is your biggest blocker to visibility in your supply chain?**

ⓘ Start presenting to display the poll results on this slide.



# One trusted hub for all audited documentation.



**Provision** 1

To-Do  
**Tasks**

Overdue Due Today Upcoming

Deadline	Task	Action
NOV 12	Supplier Verification Submit	...
NOV 13	CAPA Log Verify	...
NOV 13	Pre-Op Inspection Verify	...
NOV 15	Sanitation Log Submit	...
NOV 16	Enviro Monitoring Submit	...
NOV 17	Quality Grading Verify	...

**Provision** 1

Form #15093  
**Pre-Op Inspection**

Form Attachments Comments

1	Staff	Inspection	Pass	Fail
		Hair Net	<input checked="" type="checkbox"/>	<input type="checkbox"/>
		Beard Net	<input checked="" type="checkbox"/>	<input type="checkbox"/>
		Gloves	<input type="checkbox"/>	<input checked="" type="checkbox"/>
		Sleeves	<input type="checkbox"/>	<input type="checkbox"/>
		Aprons	<input type="checkbox"/>	<input type="checkbox"/>
		Footwear	<input type="checkbox"/>	<input type="checkbox"/>
		Smocks	<input type="checkbox"/>	<input type="checkbox"/>
		Other	<input type="checkbox"/>	<input type="checkbox"/>

**Inspection Finding**  
Out of gloves on Line B

Corrective Action

**Provision** 1

Corrective Action

Image

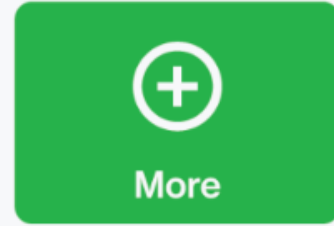
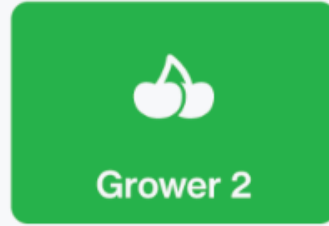
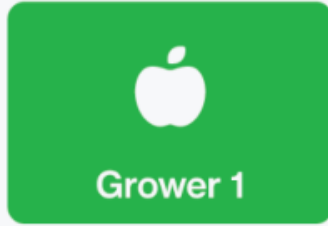
IMG\_2248 • March 12, 2023

Comment  
Gloves replaced on Line B

Attach to Form



## Unify any number of locations



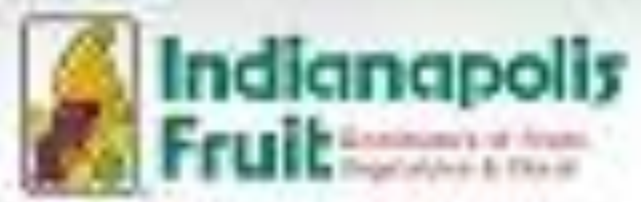
## For any digital documentation



## Under any compliance program



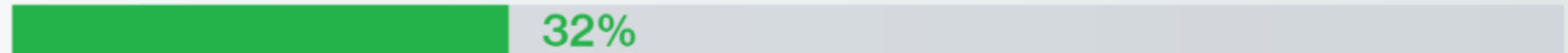
# Provision



## Return on Investment

# Become 54% faster at maintaining supply chain compliance.

Client-reported time savings:





## Scalable Solutions

# Addressing the **top four causes** of supplier non-compliance.



### Task Alerts

Automate alerts for record assignments, and track overdues.



### Live Guidance

Show SOPs inside related records, with live translation.



### Instant Detection

Set rules in records to flag and escalate live deviations.



### Custom Reports

Search, sort, and summarize any results from any site.



**I've got teams reporting to me in every time zone. Now I have **dashboard visibility** into what's going on, I've seen this fantastic **uptick in food safety culture.** It creates a cohesive team instead of a siloed food safety department.**

Kyle Farmer

Senior FSQA Manager



Booth 433



**Provision**



**Amanda Wilder**

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